

WHEEL KIT ASSEMBLY INSTRUCTIONS

KIT CONTENTS:

- **A** 5/32" Allen wrench
- **B** 8mm Allen wrench
- **C** Idler Wheel
- **D** Drive Wheel
- **E** Pinch Roller
- **F** Support Wheel

WARNING

DISCONNECT ALL POWER FROM
UNIT AND ALLOW TO COOL
BEFORE PROCEEDING!

STEP 1:

- Remove the rear idler wheel **G** using the 8mm Allen wrench.
- The bolt will be used to assemble the new Idler Wheel **C** to the unit.
- Be sure **NOT** to over tighten the bolt. The wheel should turn freely after assembly.
- Assemble the Support Wheel **F** to the rear shaft using the 5/32" Allen wrench.

STEP 2:

- Remove the drive wheel **H** and gear using the 8mm Allen wrench.
- The screw, aluminum washer, spacer and silicone ring are used to assemble the new Drive Wheel **D**.

STEP 3:

- Remove the Pinch Roller **J** using the 8mm Allen wrench.
- The bolt will be used to assemble the new Pinch Roller **E**.
- The washers may be needed to shim the Pinch Roller to align the rib groove with the Drive Wheel.
- Retain all parts to convert the unit back to a seam welder.

